

Ship Jan. 16

Work Order ID 78098

78098

Page 1

December-28-11 3:33:02 PM

Item ID: D206-781-563KGY Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Rear Overhead w/ADS
Start Date: 28/12/2011 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 16/01/2012 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: M.L.J Date: 11/12/29 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D407-781	D								

100 0.00
100
DC Memo 0.00
Document Control Photocopy bluefile & type labels as per PPP D206-781-563KGY CHG 001 S 12/01/23
J for M.L.J 12-1-4 ①

110 Pick Kit 0.00
110
Packaging Memo 0.00
Packaging S 12-01-04.

120 QC4- 100% Inspect kits for completeness 0.00
120
QC Memo 0.00
Quality Control S 12/01/23 ④

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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 Start Date: 28/12/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 16/01/2012 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP206-581-563KGY								
	Location: _____								
	PPP Rev: <u>Draft</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/1/23

12/1/23

12-01-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Page 1

Work Order ID: 78098

78098

Parent Item: D206-781-563KGY

D206-781-563KGY

Parent Item Name: Rear Overhead w/ADS

Start Date: 28/12/2011

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev A. New Issue 10/04/21 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R12 Screw		Purchased	No				Each	277.0000	4	4			

AN525-10R12

Screw

Location

Loc Qty

Loc Code

ST345

277

102587

277

D3800-3-100

Manufactured No

f

85.6430

25

D3800-3-100

Hook and Loop Strip (1" Hard)

cut @ 150" = Qty 2

Location

Loc Qty

Loc Code

ST084

85.643

68915

18.301

72771

2.341

73007

15.001

75105

50

D3831-1KGY

Manufactured No

Each

0.0000

D3831-1KGY

Rear Overhead, LH

D3831-2KGY

Manufactured No

Each

0.0000

D3831-2KGY

Rear Overhead, RH

D3962-1KGY

Manufactured No

Each

0.0000

D3962-1KGY

Rear Overhead Corner, LH

D3962-2KGY

Manufactured No

Each

0.0000

D3962-2KGY

Rear Overhead Corner, RH

**

**

**

**

**

**

B78099

B78100

B78101

B78102 12/1/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 78098

78098

Parent Item: D206-781-563KGY

D206-781-563KGY

Parent Item Name: Rear Overhead w/ADS

Start Date: 28/12/2011

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

S D3964-1KGY	Manufactured	No	Each	0.0000
D3964-1KGY				
Light Cover w/ Ducts				
S D3964-3KGY	Manufactured	No	Each	0.0000
D3964-3KGY				
Light Cover w/ Ducts				
S D3967-041KGY	Manufactured	No	Each	0.0000
D3967-041KGY				
Rear Overhead, Center w/ Duct				
S D3971-1KGY	Manufactured	No	Each	0.0000
D3971-1KGY				
Insert, LH				
S D3971-2KGY	Manufactured	No	Each	0.0000
D3971-2KGY				
Insert, RH				
S MS20426AD3-3	Purchased	No	Each	3,447.000
MS20426AD3-3				
Rivet				

**

B78103P

**

B78104P

**

B78115P

**

B78105 SP

**

B78107 SP

**

SP

Location

Loc Qty

Loc Code

ST316

3447

119109

2944

19099

503

Each

12,718.00

12x

32

**

SP 12-01-04

Location

Loc Qty

Loc Code

ST316

12718

4179

904

4444

5654

4533

6160

32x

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr.	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 78098

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Parent Item: D206-781-563KGY

D206-781-563KGY

Parent Item Name: Rear Overhead w/ADS

Start Date: 28/12/2011

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

MS21059L06

Purchased

No

Each

40.0000

MS21059L06

Nutplate

**

Location

Loc Qty

Loc Code

ST301

40

112255

40

Each

40.0000

**

MS21059L06

Purchased

No

MS21059L06

Nutplate

Location

Loc Qty

Loc Code

ST301

40

112255

40

Each

48.0000

**

NAS388-6-12P

Purchased

No

NAS388-6-12P

Screw

Location

Loc Qty

Loc Code

ST278

48

116523

48

Each

48.0000

**

NAS388-6-12P

Purchased

No

NAS388-6-12P

Screw

Location

Loc Qty

Loc Code

ST278

48

116523

48

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr.	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D206-781-563KGY

D206-781-563KGY

Parent Item Name: Rear Overhead w/ADS

Start Date: 28/12/2011

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

NAS388-6-8P

Purchased

No

Each

161.0000

20

NAS388-6-8P

Screw

**

SP

Location

Loc Qty

Loc Code

ST278

161

116416

61

20x

119673

50

119716

50

NAS391B6P

Purchased

No

Each

226.0000

24

NAS391B6P

Washer

**

SP

Location

Loc Qty

Loc Code

ST278

226

116416

26

118840

100

118891

100

NAS391B6P

Purchased

No

Each

226.0000

16

NAS391B6P

Washer

**

SP

Location

Loc Qty

Loc Code

ST278

226

116416

26

118840

100

118891

100

NAS43DD3-68

Purchased

No

Each

10.0000

4

NAS43DD3-68

SPACER

**

SP 12-01-04

Location

Loc Qty

Loc Code

ST278

10

112410

10

4x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

5.2 BELL 206 L3/L4

5.2.1 D206-781-511/-513 UTILITY KITS

Qty -511	Qty -513	Part Number	Description
X		D206-781-511	UTILITY KIT
	X	D206-781-513	UTILITY KIT W/ADS
1		D206-781-541	CREW CABIN OVERHEAD KIT
	1	D206-781-543	CREW CABIN OVERHEAD KIT W/ADS
1	1	D206-781-545	ROTOR BRAKE PANEL KIT
1	1	D206-781-551	VERTICAL TUNNEL KIT
1		D206-781-561	REAR OVERHEAD KIT
	1	D206-781-563	REAR OVERHEAD KIT W/ADS
1	1	D206-781-571	HAT BIN KIT

5.2.2 D206-781-541/-543/-545/-551/-561/-563/-571 KITS

Qty -541	Qty -543	Qty -545	Qty -551	Qty -561	Qty -563	Qty -571	Part Number	Description
X							D206-781-541	CREW CABIN OVERHEAD KIT
	X						D206-781-543	CREW CABIN OVERHEAD KIT W/ADS
		X					D206-781-545	ROTOR BRAKE PANEL KIT
			X				D206-781-551	VERTICAL TUNNEL KIT
				X			D206-781-561	REAR OVERHEAD KIT
					X		D206-781-563	REAR OVERHEAD KIT W/ADS
						X	D206-781-571	HAT BIN KIT
	1						D3844-041	OVERHEAD PANEL W/ DUCT, LH
	1						D3844-042	OVERHEAD PANEL W/ DUCT, RH
1							D3844-1	OVERHEAD PANEL, LH
1							D3844-2	OVERHEAD PANEL, RH
1	1						D3958-1	PANEL
		1					D3961-1	ROTOR BRAKE PANEL
1	1						D3989-1-360	SEAL
8	8						NAS388-6-8P	SCREW
		4					NAS388-6-12P	SCREW
8	8	4					NAS391B6P	WASHER
		4					MS21059L06	NUTPLATE
		8					MS20426AD3-3	RIVET
			1				D3828-1	VERTICAL TUNNEL, LOWER LH
			1				D3828-2	VERTICAL TUNNEL, LOWER RH
			1				D3830-1	VERTICAL TUNNEL, UPPER LH
			1				D3830-2	VERTICAL TUNNEL, UPPER RH
			1				D3959-041	VERTICAL TUNNEL, AFT CENTER
			1				D3970-1	COVER W/ FLASHLIGHT HOLDER
			1				D3989-1-360	SEAL
			6				AN525-10R14	SCREW
			6				MS21059L3	NUTPLATE
			12				MS20426AD3-4	RIVET
				1			D3831-1	REAR OVERHEAD, LH
				1			D3831-2	REAR OVERHEAD, RH
				1			D3967-1	REAR OVERHEAD, CENTER
				1			D3967-041	REAR OVERHEAD W/ DUCT, CENTER
				1			D3962-1	REAR OVERHEAD CORNER, LH
				1			D3962-2	REAR OVERHEAD CORNER, RH
				1			D3971-1	INSERT

continued next page...

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Revision: A

Date: 10.10.28

REFERENCE ONLY

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continued

							continued		
					1	1		D3971-2	INSERT
					2	2		D3800-3-100-1500	HOOK STRIP
					20	20		NAS388-6-8P	SCREW
					4	4		NAS388-6-12P	SCREW
					24	24		NAS391B6P	WASHER
					6	6		MS21059L06	NUTPLATE
					12	12		MS20426AD3-3	RIVET
					4	4		AN525-10R12	SCREW
					4	4		NAS43DD3-68	SPACER
					2			D3963-1	LIGHT COVER
					2			D3963-3	LIGHT COVER
						2		D3964-1	LIGHT COVER W/ DUCTS
						2		D3964-3	LIGHT COVER W/ DUCTS
					16	16		MS21059L06	NUTPLATE
					32	32		MS20426AD3-5	RIVET
					16	16		NAS388-6-12P	SCREW
					16	16		NAS391B6P	WASHER
							1	D3850-1	HAT BIN
							6	D3851-1	DOUBLER
							4	AN525-10R8	SCREW

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